



# NG Fueling Station Operation & Maintenance Manual

Station #40436

Property of Zeit Energy

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**SAFE OPERATION OF A COMPRESSED NATURAL GAS  
COMPRESSOR STATION DURING OPERATION, SHUTDOWN,  
MAINTENANCE OR START-UP**

1. Never adjust or repair machinery while it is in operation. Always stop the engine or electric motor before cleaning, servicing or repairing. Place all controls in the off position to prevent accidental restarting. Before restarting, make sure that all tools and other materials are removed from the equipment.
2. Do not wear loose clothing around machinery. Loose clothing: neckties, rings, wristwatch, bracelets, hand rags, etc. are potential hazards.
3. Replace damaged fan blades promptly. Fan assemblies must remain in proper balance. An unbalanced fan can fly apart and create an extremely dangerous condition.
4. Properly ventilate the engine operating area. Internal combustion engine exhaust products are toxic and can cause injury or death when inhaled.
5. Do no smoke within 50 feet of the compressor unit
6. Avoid ignition voltage shock. Avoid contacting breakerless magneto and battery ignition systems.
7. Allow the compressor to cool before servicing
8. Provide adequate fire protection. Make sure fire extinguishers are accessible. Select alternate routes of escape and post such routes.
9. Keep safety guards in place.
10. Make sure you are equipped with all required safety equipment: hearing protection, safety glasses, hard hats, safety shoes and fire extinguisher.
11. Visually inspect the CNG station before restarting. Remove and/or replace any loose or broken components, tools, valves, missing equipment, etc.
12. Do not modify the fuel station or its systems.
13. Do not tamper with, modify, or bypass fuel station safety and shutdown equipment.
14. Do not exceed maximum allowable fuel station pressures and temperatures.
15. Consult the CNG station packager for recommendations if hydrogen sulfide, nitrogen, or carbon dioxide is detected in the compressed natural gas stream.



## WARRANTY

ANGI hereby warrants that the EQUIPMENT sold hereunder shall be free of defects in material and workmanship appearing within 12 months from the date the EQUIPMENT is placed into service or 18 months from the date the GOODS are available to be shipped; whichever comes first. PURCHASER must give written notice of any defect covered by this warranty to ANGI within the warranty period. For any defect covered by this warranty, ANGI shall repair or replace the EQUIPMENT. Repairs or replacement parts are warranted for 90 days from the date that the repaired or replaced EQUIPMENT OR GOODS are shipped from the factory or until termination of the original warranty, whichever is longer. This warranty does not cover labor costs and other contingent expenses for the diagnosis of defects or for removal and reinstallation of the EQUIPMENT. Such repair or replacement shall be PURCHASER's sole and exclusive remedy for ANGI's breach of this AGREEMENT.

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This warranty may not be modified, amended, or otherwise changed except by a written document properly executed by ANGI.

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